Professional Lockout Services

Lockout Program Development • Written Lockout Procedures • Compliance Training • Inspections and Audits
Proven Expertise in Lockout Compliance

Master Lock’s team of lockout experts can help you ensure your facility is fully compliant through our systematic audit and visual lockout procedure writing process. Our technicians have years of experience writing programs and procedures for companies across all industries. Whether you need to improve your existing machine-specific procedures or develop an entirely new lockout program, we can help.

Lockout procedures are required for all machinery with multiple energy sources within a facility.

Visual lockout procedures have become the industry standard and provide workers with a reference tool for easily identifying how to:

- Shut down and control hazardous energy
- Apply and remove lockout equipment
- Verify machinery is in a zero energy state

Master Lock Safety Solutions can help your company with:

- Lockout Program and Written Procedure Development
- Compliance Training
- Lockout Safety Management System
- Access to Information and Equipment
- Procedure Inspections and Personnel Auditing
Lockout Program Development

Your written lockout program needs to specify the ways your company will meet compliance requirements through an efficient, best practices approach. Through an on-site consultation, our team will assess your workplace to develop a comprehensive lockout program using the following methodology:

- A review of your existing lockout program
- A facility tour to assess current lockout practices and identify machine or system hazards
- A review and assessment of content for any existing lockout procedures
- A review of lockout-related inspection records
- Conduct an interview to address site-specific details for development of your new or updated lockout program
- An electronic, editable written lockout compliance program is released to you for implementation and continuous evaluation

Written Lockout Procedure Development

The process: We begin with an in-depth analysis of your working environment. This evaluation of your equipment inventory and facility layout allows us to efficiently and accurately develop lockout procedures to meet your specific needs. Our experienced technicians capture the details of your equipment and create detailed lockout isolation procedures. Your procedures are distributed in both editable, electronic files and laminated hard copies.

Lockout Verification Process

All new and updated lockout procedures should be tested and verified before implementation. You can refer to the safety guidelines outlined in the ANSI Z244.1 2016 standard. Additionally, here are few steps to help you through the verification process:

- First, locate and shut down the machinery and/or equipment the procedures were developed for.
- Next, walk through the lockout program and confirm all written procedures produce safe working conditions.
- Lastly, sign and date the written procedure(s). This is documenting effective testing and verification. The written lockout procedure is ready for implementation.
- If any changes are needed to achieve a safe working condition, then submit these modifications to your safety service technician. Changes do not incur additional cost. The revised procedure is returned promptly for retesting and verification by your approved representatives.
Lockout Compliance Training

A compliant lockout program requires ongoing training for your personnel. All Master Lock training courses start with general content, which is then refined to include your company’s lockout methods and staff responsibilities. Finished materials are provided to you and can also be presented by our professional instructors at your facility. Choose from the following:

**Lockout Practitioner Certification**

Our management course is designed to develop competencies in: lockout program organization and administration, creating lockout procedures, training of authorized and affected personnel, performing required procedural and personnel auditing, and contractor participation in your lockout program.

**Lockout Leadership Course**

Select authorized personnel to be lockout leaders. They learn to serve as hands-on trainers and periodic inspectors of your lockout program.

**Authorized Personnel Course**

Lockout training for your personnel tasked with performing lockout on equipment. It is designed to meet all applicable regulatory requirements and address site-specific lockout policies, procedures and equipment application techniques.

**Affected Personnel Course**

A training for those workers affected by the application of lockout. It meets all applicable regulatory and site-specific requirements.

**Lockout Procedure Creation**

This program prepares your key personnel to evaluate and document hazardous energy sources and stored energy dangers. It also teaches participants how to write compliant machine-specific lockout procedures.

**Alternative Protective Methods**

When full lockout is not feasible for some jobs, alternative methods can be developed for routine and repetitive production-related tasks and special maintenance procedures where some energy sources must be available. This specialized training is delivered by our machinery experts in hands-on sessions. Participants learn to analyze machinery, perform risk assessments and document alternative protective measures for use in a Job Safety Analysis format.

Inspection and Evaluation Services

Lockout procedures and the performance of authorized personnel must be validated by objective inspections on an annual basis. Written programs should also be updated periodically to continuously improve real world practices. Master Lock provides inspection services for each of these compliance requirements, and delivers summary reports of best practice recommendations and corrective action requirements.

**Master Lock also provides on-site written evaluations of:**

- Machine Guarding – Findings and recommendations
- Confined Space Hazard Assessments – Permit entry requirements

**Rapid Access Site Assessment**

This evaluation service uses 5S organizational techniques and Lean manufacturing principles to address a common cause of lockout-related accidents – insufficient access to information and equipment for self-protection. Master Lock believes if you have to walk more than 15 seconds to get the procedures and lockout equipment you need, chances are, you are going to think twice about working safely.

Our representatives will perform a detailed assessment of your premises. Working from existing lockout procedures, we will provide a departmental, work-cell or machine-specific plan that provides dedicated placement of the information and lockout equipment needed to control hazardous energy sources in the assessed areas.

OR, our experts will train your key personnel on these lockout-efficiency evaluations, allowing them to assess their own work areas and objectively determine where improvements can be made at your facility.

Want to Learn More?

Contact us today for a custom quote!

Masterlocksafety.com • Phone: 800-604-9258